## Model DBZ Construction year 2016





(picture similarly)

## **Technical data**

No. 268 – DBZ	
CNC-System	Siemens 840 Dsl
Traverse ranges X/Y/Z	2 x 750 / 500 / 600 [mm]
Power rapid traverse X/Y/Z	25 / 25 / 20 [m/min]
Clamping surface approx.	right side: 1000 x 500 [mm] left side: - / only swivelling rotary table SRTA 2-300
Speed range	30 – 10.000 [rpm]
Main drive	max. 30 [kW] (with 40% DC), drive no. 110
Spindle torque	143 [Nm] (with 40% DC)
Spindle taper	SK 40, DIN 69871 A
Tool changing system	disc type magazine with 22 tool pockets
External cooling	Ring with 6 adjustable cooling nozzles
Through spindle coolant	up to 30 bar – external container 400l
Chip conveyor	discharge right side, height 1200 mm
Covering	Working space encapsulation
Colour	light grey / slate grey (RAL 7035 / 7015)
Additional features	<ul> <li>6th axis prepared for AXA RTA 2-300 (right working space)</li> <li>Recooling system for spindle and switchgear cabinet</li> <li>Table probe TT140 (Heidenhain)</li> <li>Double exhaust system (LTA)</li> <li>Electronic handwheel</li> <li>2 hand operating flushing guns</li> <li>2 fluorescent tubes</li> </ul>

Modifications reserved, subject to prior sale

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